

Date: Tuesday, 19/02/2008 2:18:12 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: STEP BRACKET	
Job Number	: 37491		Part Number	: D37291	
Estimate Number	: 13161		Drawing Number	: D3729 U/R	
P.O. Number	:		Project Number	: N/A	
This Issue	19/02/2008	S.O. No. :	Drawing Revision	: U/R	
Prsh Rev.	: NC		Material	:	
First Issue	11	Type : SMALL /MED FAB	Due Date	: 26/02/2008 Qty: 1 Um: Each	
Previous Run	: 37298				
Written By	:				
Checked & Approved By	:				
Comment	: Est Rev:A 08-01-30 new issue DD verified by:EC				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6B0500X05000	6061-T6 Bar .50" x 5.0"
		
Comment: Qty.: 1.0062 f(s)/Unit Total : 1.0062 f(s) 6061T6 aluminium bar 5.00" X .50" thick (M6061T6B0500X05000) Batch: 18463 6.00 X .50 IR 8-2-20		
2.0	WATER JET	FLOW WATER JET
		
Comment: FLOW WATER JET 1-Cut as per Dwg D3729 Dwg Rev: <u>U/R</u> IR 8-2-20 Prog Rev: <u>U/R</u>		
2- Deburr if necessary <u>IR 8-2-20</u>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <u>IR 8-2-20</u>		
4.0	QC8	SECOND CHECK
		
Comment: SECOND CHECK <u>N/A</u>		
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		
Comment: SMALL & MEDIUM FAB RESOURCE 1 <u>N/A</u>		
1- Deburr if necessary		

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6.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

7.0 HAND FINISHING1 HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

8.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

9.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with Dart part # using a fine point permanent marker and Stock

Location: _____

6/20/08

10.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

6/20/08

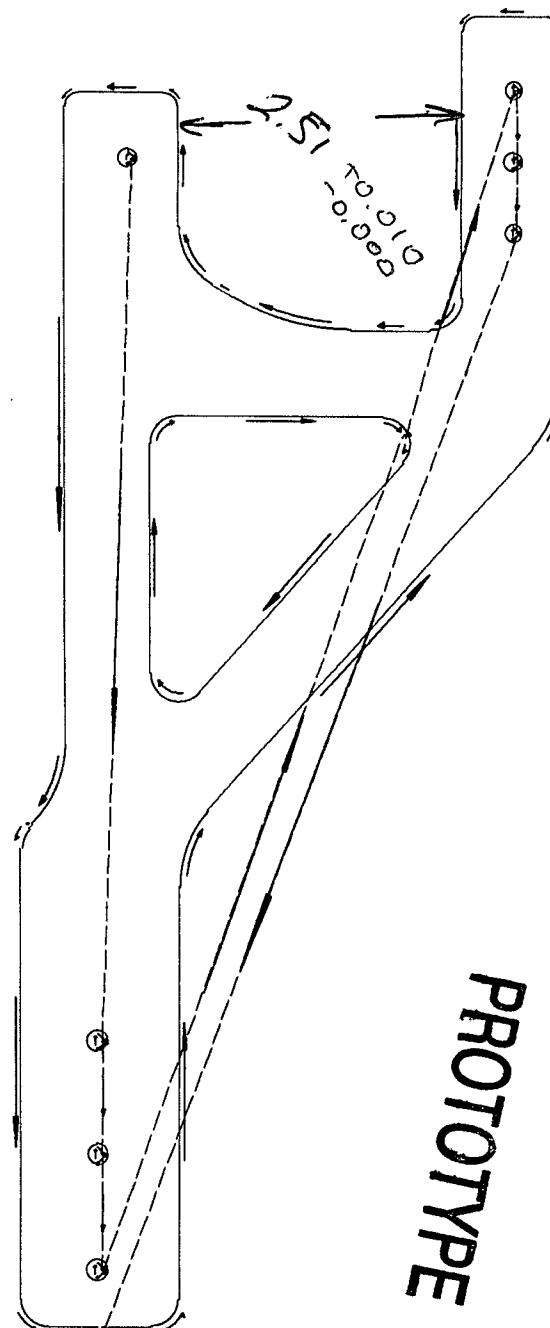
Job Completion



2008/2/22

0

PROTOTYPE



13729-1(A)2

10/16/96

Customer:
Designer:
Quantity:
Date:
Jobno:

Ord
Prem

Qty 1
~~500 " thick~~